



12007

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		5
2	30	67923	BEARING, Ball (LOWER)	1		5
3	53	67446	RING	1		5
4	43	14513A 2	GEAR KIT	1		5
5	10	813073	SCREW, (#6-32 x .620)	2		5
6	11	813134	NUT, (#6-32 Special)	2		5
7		54196A 6	CARRIER ASSEMBLY	1		5
8		65800	PACKING	1		2,5
9	39	67377	RING, CRANKSHAFT	7		5
10	31	16756A 6	BEARING KIT	2		5
11	765	7441A32	PISTON (STARBOARD-STANDARD)	3	135/150	5
11	765	7443A11	PISTON (STARBOARD-.015 O.S.)	AR	135/150	
11	765	7445A11	PISTON (STARBOARD-.030 O.S.)	AR	135/150	
11	765	7442A32	PISTON (PORT-STANDARD)	3	135/150	5
11	765	7444A11	PISTON (PORT-.015 O.S.)	AR	135/150	
11	765	7446A11	PISTON (PORT-.030 O.S.)	AR	135/150	
11	785	9738A 7	PISTON (STARBOARD-STANDARD)	3	XR6/MAGNUM III/175/200/TRAI	5
11	785	9738A 8	PISTON (STARBOARD-.015 O.S.)	AR	XR6/MAGNUM III/175/200/TRAI	
11	785	9737A 7	PISTON (PORT-STANDARD)	3	XR6/MAGNUM III/175/200/TRAI	5
11	785	9737A 8	PISTON (PORT-.015 O.S.)	AR	XR6/MAGNUM III/175/200/TRAI	
11	785	9738A 9	PISTON ASSEMBLY (STARBOARD)	3	XR6/MAGNUM III/175/200/TRAI	5
11	785	9738A10	PISTON ASSEMBLY (STARBOARD)	AR	XR6/MAGNUM III/175/200/TRAI	
11	785	9737A 9	PISTON ASSEMBLY (PORT-STAN)	3	SN# 0G052595 & Up	5
11	785	9737A10	PISTON ASSEMBLY (PORT-.015 C)	AR	XR6/MAGNUM III/175/200/TRAI	
12	39	93481A12	PISTON RING (STANDARD)	1	135/150	5
12	39	78918A 4	PISTON RING (.015 O.S.)	AR	135/150	
12	39	85636A 4	PISTON RING (.030 O.S.)	AR	135/150	
12	39	815515A12	PISTON RING (STD.) (1-1/2 MM)	1	XR6/MAGNUM III/175/200/TRAI	5
12	39	815268A 4	PISTON RING (.015 O.S.) (1-1/2	AR	XR6/MAGNUM III/175/200/TRAI	
12	39	822321A12	RING KIT (STD.) (2MM)	1	XR6/MAGNUM III/175/200/TRAI	5
12	39	822321A 1	RING KIT (.015 O.S.) (2MM)	2	XR6/MAGNUM III/175/200/TRAI	5
13	40	52035	RING, Lock	12		5
14	644	818141A 2	CONNECTING ROD KIT	6		5
15	10	76349 1	SCREW, (.312-24 x .875)	12		5
16	12	812876	WASHER	12		5
17	31	17514A 2	BEARING KIT	6		5
18	29	822553	BEARING, Needle	174		5
-	27	815791A92	ENGINE GASKET SET	1		
-		812815A92	POWERHEAD	1	(135/150)	
-		812817A92	POWERHEAD	1	(XR6/Magnum III) SN# 0D284787	
-		822321A92	POWERHEAD	1	(XR6/Magnum III) SN# 0D284787	